





## **NATURAL**

The natural beauty of the wood, enhanced by an understated and durable catalyzed, satin clear coat. Each piece is deluxed before it leaves the facility through fine sanding, sealing, spraying and curing. Our natural finish is a celebration of the grain of the wood in its original form.



# **GRAY STONE**

Weather worn woods left out in the sun and rain for months at a time take on a wonderfully-aged patina. By cerusing the wood, applying a multi-step finish, then finishing with a durable catalyzed satin clear coat, we achieve a stone-like effect which preserves the rough texture and rich color of the wood. This unique finish is pushed even further through a durable catalyzed satin clear coat.



## **PERFECT BROWN**

We at Phillips Collection have struggled for years to find a shade of brown that celebrates natural wood grain instead of washing it over. In an attempt to salvage a large dining slab during the aftermath of an unfortunate kiln fire, we scraped off the charred top layers to reveal the unharmed core. We sealed, stained and finished the piece and realized the shade we were looking for had been born; the "Perfect Brown."





#### **BURNT EDGE**

When a tree is struck by lightning, the bark is charred to a matte black. We have managed to recreate this astounding effect by using a blowtorch to apply heat treatment to the edges of a wooden piece. This bold, rugged finish has since become a Phillips Collection staple; most commonly used on our stunning Cantilevered Console Tables, as well as many other pieces in the Origins Collection.



#### **BLEACHED**

Our bleached finish is our longest and most involved process. It is achieved by using special solvents that cause the heavy oils deep within the wood to come to the surface and be wiped away. The piece must then be washed, solvents reapplied and then be exposed to the sun for weeks. This entire process is repeated as many as four times as needed. This results in each of our bleached pieces taking on a stunning cream color that effortlessly slips into a variety of different design styles.



# **BLACK WASH**

Dark but elegant, Black Wash is one of Phillips Collection's more unique finishes. We apply enough to give each piece an eye-catching black tint while leaving the natural wood grain visible and intact. Black Wash is primarily found on our handcrafted pieces from Indonesia, where the native Teak wood accepts the finish beautifully.